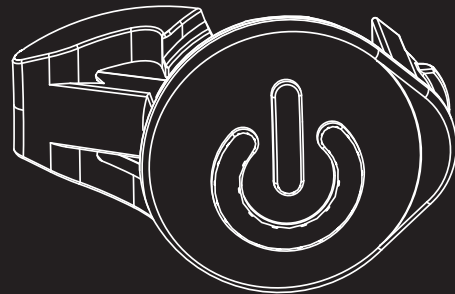
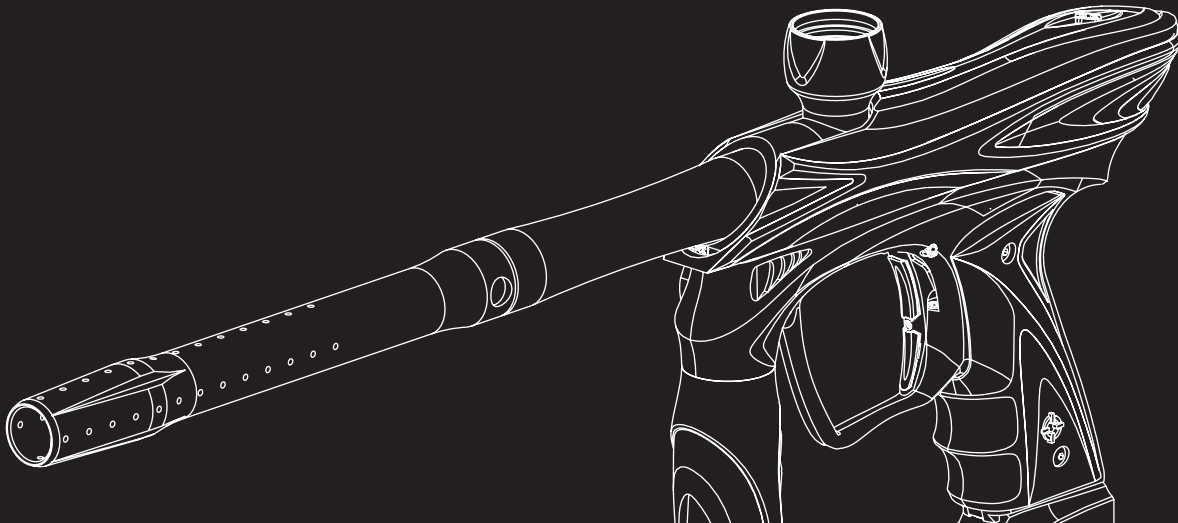


# EPIPHANY/ION POWER BUTTON

## Installation Instructions



# EPIPHANY/ION POWER BUTTON

PLEASE READ CAREFULLY

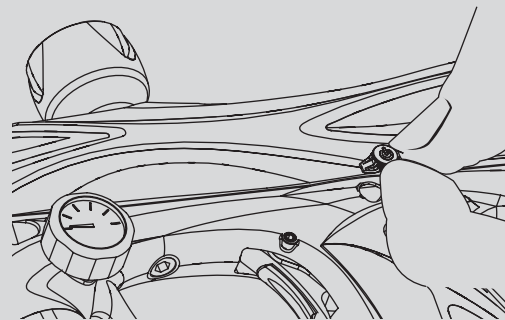
## INSTALLING IN AN ION

Begin by unloading and degassing the Ion following the Ion manual. Remove the power button dome sticker from the grip frame. Use of a hair dryer to warm the sticker can soften its adhesive – take care not to overheat the Ion body. Install the Epiphany power button by pressing the arrow shaped retention tabs in first, facing toward the front of the marker then working the back into place. If the button fits too snug, you may need to disassemble the Ion, remove the circuit board (see the Ion manual) and very slightly enlarge the power button hole with a fine file.

## INSTALLING IN AN EPIPHANY

Degas and unload the Epiphany, following the Epiphany manual. Install the Epiphany power button by pressing the arrow shaped retention tabs in first, facing toward the front of the marker then working the back into place.

## → POWER BUTTON INSTALLATION



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